



TWI Certification Ltd, Granta Park, Great Abington,  
Cambridge, CB21 6AL, United Kingdom

## ***Certificate of Conformity of the Factory Production Control***

***2400-CPR-20150028***

in compliance with the *Regulation (EU) No 305/2011 of The European Parliament and of the council of 9 March 2011* (the Construction Products Regulation or CPR) this certificate applies to the construction product(s)

### ***Structural steel***

*placed on the market under the name or trade mark of:*

*Ocean Kinetics Ltd  
Port Business Park  
Lerwick  
Scotland  
ZE1 0TW*

*and produced in the manufacturing plant(s)*

*Port Business Park*

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the notified body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3b is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 16 June 2015 and will remain valid until 14 June 2021 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

First Issue Date: 16/06/2015  
Current Issue Date: 25/02/2019  
Date of Expiry: 14/06/2021

  
Eur Ing Chris Eady  
Chief Executive

The validity of the certificate may be confirmed at the web address: [www.en1090cert.org](http://www.en1090cert.org)



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### Schedule for 2400-CPR-20150028

This Schedule is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20150028 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Ocean Kinetics Ltd  
Port Business Park  
Lerwick  
Scotland  
ZE1 0TW

Covers Execution Class EXC3 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	2.1mm – 3.9mm (Single Pass)	2.1mm – 3.9mm (Single Pass)
MIG (131)		3mm – 24mm (Multi Pass)	6mm – 24mm (Multi pass)
MAG (135)		N/A	2.1mm – 12mm
FCAW (136)			
TIG (141)	Group 1	2.1mm – 3.9mm (Single Pass)	2.1mm – 6mm (Single Pass)
	Group 8	3mm – 24mm (Multi Pass)	6mm – 24mm (Multi pass)

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	3mm – 50mm	Group 8	3mm – 30mm
Punching		3mm – 10mm		3mm – 10mm

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Plasma	Group 1	3mm – 50mm	Group 8	3mm – 30mm

Shaping	Material	Thickness Range	Material	Thickness Range
Cold forming	Group 1	3mm – 20mm	Group 8	3mm – 20mm

Under the responsibility of the Welding Coordinator:

Mr Michael Boyes BEng Mechanical Engineering, CSWIP 3.1 Welding Inspector for EXC3

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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