



TWI Certification Ltd

Granta Park, Great Abington, Cambridge CB21 6AL, UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No.2400-CPR-20150028

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steel

placed on the market under the name or trade mark of:

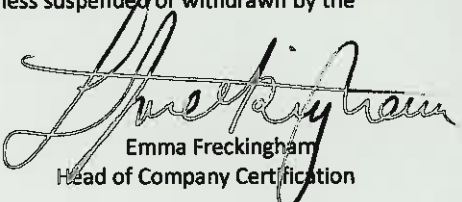
***Ocean Kinetics Ltd
Port Business Park
Lerwick
Shetland
ZE1 0TW***

***and produced in the manufacturing plant(s)
Lerwick***

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3b is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 16 June 2015 and will remain valid until 14 June 2027 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 16/06/2015
Current Issue Date: 03/06/2024
Date of Expiry: 14/06/2027


Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com



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Schedule for 2400-CPR-20150028

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20150028 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

**Ocean Kinetics Ltd
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Covers Execution Class EXC 3 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	2.1mm – 3.9mm (Single pass) 3mm – 24mm (Multi pass)	2.1mm – 3.9mm (Single pass) 6mm – 24mm (Multi pass)	
MAG (136)		3mm – 24mm		
TIG (141)	Group 8	2.1mm – 3.9mm (Single pass) 3mm – 24mm (Multi pass)	2.1mm – 3.9mm (Single pass) 6mm – 24mm (Multi pass)	
Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	3mm – 50mm	Group 8	3mm – 30mm
Punching		3mm – 10mm		3mm – 10mm
Cutting Methods	Material	Thickness Range	Material	Thickness Range
Plasma	Group 1	3mm – 50mm	Group 8	3mm – 30mm
Shaping	Material	Thickness Range	Material	Thickness Range
Cold Forming	Group 1	3mm – 20mm	Group 8	3mm – 20mm

Under the responsibility of the Welding Coordinators:

Tony Hayre IEng, MSc, European / International Welding Engineer, for EXC3

Robbie Georgeson BEng, CSWIP Welding Inspector, MPI, DPI & UT Level II, for EXC3

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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